

Date: Tuesday, 13/01/2009 7:09:14 AM
User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BEARPAW INSTALLATION
Job Number :	44703		
Estimate Number :	10044		
P.O. Number :		Part Number :	D044662011
This Issue :	13/01/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3075 REV B
First Issue :	/ /	Project Number :	N/A
Previous Run :	35754	Drawing Revision :	B
	Type :	Material :	
	MACHINED PARTS	Due Date :	20/01/2009
Written By :		Qty:	1
Checked & Approved By :		Um:	Each
Comment :	Est Rev:C 04/02/19 Added tolerance and ref to DSK086-12 to Step 3 KJ/JLM Est Rev:D As per ECN 932 & 862 06-07-28 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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HJ for JLD 09/01/13



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPPD044-662-011 CHG003

S 026/120

2.0	D30751	R44 Bearpaw
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

R44 Bearpaw

B 43830

3.0	D2182B	Rubber Cushion
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Comment: Qty.: 0.9300 f(s)/Unit Total : 0.9300 f(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 D2182B028 Rubber Cushion

1 Paperwork package

42737

4.0	D2529	Washer
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 D2529 Washer

42408

SS 09/01/13 (X)

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Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D35561

Clamp



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Clamp

Batch:

37198 x2 31632 x2

SS 09/01/13 (X)

6.0

D36011

Radius Block



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

RADIUS BLOCK

Batch:

37198 x (39766 x7)

SS 09/01/13 (X)

7.0

AN414A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN4-14A Bolt

107534

SS 09/01/13 (X)

8.0

AN415A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN4-15A Bolt

109148

SS 09/01/13 (X)

9.0

AN960JD416

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 AN960JD416 Washer

M69249

SS 09/01/13 (X)

10.0

MS21042L4

Nut



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 MS21042L4 Nut (or -4)

107282

SS 09/01/13 (X)

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Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

5 08/01/20 @

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D044-662-011

Location: B Rev C

9/1/21

34

13.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

09/01/26

Job Completion



MF 09-01-22